# **KOHLER**





#### DESCRIPTIVE

+ Kohler Co. Provides one-source responsibility for the generating system and accessories.

The generator set and its components are prototypetested, factory-built, and production-tested.

A one-year limited warranty covers all systems and components

- 12 V charge alternator and starter
- Single-bearing alternator with insulation class H.

Radiator for core temperature of 48/50°C max with mechanical fan

- Skid and vibration isolators.
- Dry type air filter.
- Main line circuit breaker.
- Microprocessor controller.
- 9 dB(A) silencer supplied separately
- Operation and installation literature.

#### **POWER DEFINITION**

PRP : Prime Power is available for an unlimited number of annual operating hours in variable load applications, in accordance with ISO 8528-1. ESP : The standby power rating is applicable for supplying emergency power in variable load applications in accordance with ISO 8528-1. Overload is not allowed.

#### **TERMS OF USE**

According to the standard, the nominal power assigned by the genset is given for 25°C Air Intlet Temperature, of a barometric pressure of 100 kPA (100 m A.S.L), and 30 % relative humidity. For particular conditions in your installation, refer to the derating table.

#### ASSOCIATED UNCERTAINTY

For the generating sets used indoor, where the acoustic pressure levels depends on the installation conditions, it is not possible to specify the ambient noise level in the exploitation and maintenance instructions You will also find in our exploitation and maintenance instructions a warning concerning the air noise dangers and the need to implement appropriated preventive measures.

# KD88

Engine ref.	4045TF220
Alternator ref.	KH00973T
Performance class	G3

### **GENERAL CHARACTERISTICS**

Frequency (Hz)	50 Hz
Voltage (V)	400/230
Standard Control Panel	APM303
Optional control panel	APM403
Optional control panel	M80

## POWER

Voltago	ESP		PRP		Standby Amps
Voltage	kWe	kVA	kWe	kVA	Standby Amps
415/240	70	88	64	80	122
400/230	70	88	64	80	127
380/220	69	86	62	78	131
200/115	70	88	64	80	254
240 TRI	70	88	64	80	212
230 TRI	70	88	64	80	221
220 TRI	70	88	64	80	231

### DIMENSIONS COMPACT VERSION

Length (mm)	1870
Width (mm)	994
Height (mm)	1360
Dry weight (kg)	1038
Tank capacity (L)	180

### DIMENSIONS SOUNDPROOFED VERSION

Type soundproofing	M128
Length (mm)	2300
Width (mm)	1060
Height (mm)	1680
Dry weight (kg)	1448
Tank capacity (L)	180
Acoustic pressure level @1m in dB(A)	76
Sound power level guaranteed (Lwa)	94
Acoustic pressure level @7m in dB(A)	64

# **KOHLER**<sub>®</sub>

# KD88

# **ENGINE CHARACTERISTICS**

GENERAL ENGINE DATA	
Engine brand	JOHN DEERE
Engine ref.	4045TF220
Air inlet system	Turbo
Cylinders configuration	L
Number of cylinders	4
Displacement (L)	4.48
Charge Air coolant	
Bore (mm) x Stroke (mm)	106 x 127
Compression ratio	17 : 1
Speed (RPM)	1500
Pistons speed (m/s)	6.35
Maximum stand-by power at rated RPM (kW)	83
Frequency regulation, steady state (%)	+/- 2.5%
BMEP at Max Power (bar)	13.5
Governor type	Mechanical

## **COOLING SYSTEM**

Radiator & Engine capacity (L)

23.6	3

2.5
3.37
20
Glycol-Ethylene

## EMISSIONS

Emission PM (mg/Nm3) 5% O2	60
Emission CO (mg/Nm3) 5% O2	190
Emission HC+NOx (g/kWh)	0
Emission HC (mg/Nm3) 5% O2	34

EXHAUST	
Exhaust gas temperature @ ESP 50Hz (°C)	565
Exhaust gas flow @ ESP 50 Hz (L/s)	205
Max. exhaust back pressure (mm H2O)	750
FUEL	
Consumption @ 110% load (L/h)	21.5
Consumption @ 100% load (L/h)	19.5
Consumption @ 75% load (L/h)	14
Consumption @ 50% load (L/h)	10
Maximum fuel pump flow (L/h)	108
OIL	
Oil system capacity including filters (L)	13.5
Min. oil pressure (bar)	1
Max. oil pressure (bar)	5
Oil consumption 100% ESP (L/h)	0
Oil sump capacity (L)	12.5

HEAT BALANCE		
Heat rejection to exhaust (kW)	65	
Radiated heat to ambiant (kW)	10	
Heat rejection to coolant HT (kW)	43	

AIR INTAKE	
Max. intake restriction (mm H2O)	625
Intake air flow (L/s)	93

# **KOHLER**<sub>®</sub>

# KD88 ALTERNATOR CHARACTERISTICS

# GENERAL DATA

Alternator ref.	KH00973T
Number of Phase	Three phase
Power factor (Cos Phi)	0.8
Altitude (m)	0 à 1000
Overspeed (rpm)	2250
Number of pole	4
Capacity for maintaining short circuit at 3 In for 10 s	Yes
Insulation class	Н
T° class (H/125°), continuous 40°C	H / 125°K
T° class (H/163°C), standby 27°C	H / 163°K
AVR Regulation	Yes
Total Harmonic Distortion in no-load DHT (%)	33
Total Harmonic Distortion, on linear load DHT (%)	39
Wave form : NEMA=TIF	<45
Wave form : CEI=FHT	<2
Number of bearing	Single Bearing
Coupling	Direct
Voltage regulation at established rating (+/- %)	1
Recovery time (Delta U = 20%	200
transcient) (ms)	
Indication of protection	IP 23
Technology	Brushless

OTHER DATA	
Continuous Nominal Rating 40°C (kVA)	80
Standby Rating 27°C (kVA)	87
Efficiencies 100% of load (%)	90.5
Air flow (m3/s)	0.2
Short circuit ratio (Kcc)	0.31
Direct axis synchro reactance unsaturated (Xd) (%)	329.6
Quadra axis synchro reactance unsaturated (Xq) (%)	129.5
Open circuit time constant (T'do) (ms)	1300
Direct axis transcient reactance saturated (X'd) (%)	12.5
Short circuit transcient time constant (T'd) (ms)	65
Direct axis subtranscient reactance saturated (X"d) (%)	6.5
Subtranscient time constant (T"d) (ms)	14
Quadra axis subtranscient reactance saturated (X"q) (%)	32.1
Subtranscient time constant (T"q) (ms)	18
Zero sequence reactance unsaturated (Xo) (%)	3.6
Negative sequence reactance saturated (X2) (%)	21.8
Armature time constant (Ta) (ms)	27
No load excitation current (io) (A)	0.6
Full load excitation current (ic) (A)	2.4
Full load excitation voltage (uc) (V)	27.2
Engine start (Delta U = 20% perm. or 30% trans.) (kVA)	230
Transcient dip (4/4 load) - PF : 0,8 AR (%)	14.4
No load losses (W)	1420
Heat rejection (W)	6718

# DIMENSIONS

100

Dimensions DW compact version	
Type soundproofing	
Length (mm)	2344
Width (mm)	1060
Height (mm)	1579
Dry weight (kg)	1362
Tank capacity (L)	390
Acoustic pressure level @1m in dB(A)	
Sound power level guaranteed (Lwa)	
Acoustic pressure level @7m in dB(A)	

Unbalanced load acceptance ratio (%)

Type soundproofing	M128 DW48
Length (mm)	2344
Width (mm)	1060
Height (mm)	1989
Dry weight (kg)	1747
Tank capacity (L)	700
Acoustic pressure level @1m in dB(A)	76

Dimensions soundproofed version	
Type soundproofing	M128
Length (mm)	2300
Width (mm)	1060
Height (mm)	1680
Dry weight (kg)	1448
Tank capacity (L)	180
Acoustic pressure level @1m in dB(A)	76
Sound power level guaranteed (Lwa)	94
Acoustic pressure level @7m in dB(A)	64
Dimensions DW soundproofed version	

Type soundproofing	M128 DW
Length (mm)	2344
Width (mm)	1060
Height (mm)	1900
Dry weight (kg)	1695
Tank capacity (L)	390
Acoustic pressure level @1m in dB(A)	76

18/03/2019 This document is not contractual - The KOHLER company reserves the right to modify any of the characteristics stated in this document without notice, in a constant effort to improve the quality of its products. 94

64



# **KD88**

# **CONTROL PANEL**

### APM303, comprehensive and simple



The APM303 is a versatile unit which can be operated in manual or automatic mode. It offers the following features: Measurements:

phase-to-neutral and phase-to-phase voltages, fuel level (In option : active power currents, effective power, power factors, Kw/h energy meter, oil pressure and coolant temperature levels)

Supervision:

Modbus RTU communication on RS485 Reports:

(In option : 2 configurable reports)

Safety features:

Overspeed, oil pressure, coolant temperatures, minimum and maximum voltage, minimum and maximum frequency (Maximum active power P<66kVA) Traceability:

Stack of 12 stored events

For further information, please refer to the data sheet for the APM303.

### APM403, basic generating set and power plant control



The APM403 is a versatile control unit which allows operation in manual or automatic mode Measurements : voltage and current kW/kWh/kVA power meters Standard specifications: Voltmeter, Frequency meter. Optional : Battery ammeter. J1939 CAN ECU engine control Alarms and faults: Oil pressure, Coolant temperature, Overspeed, Start-up failure, alternator min/max, Emergency stop button. Engine parameters: Fuel level, hour counter, battery voltage. Optional (standard at 24V): Oil pressure, water temperature. Event log/ Management of the last 300 genset events. Mains and genset protection Clock management USB connections. USB Host and PC. Communications : RS485 INTERFACE ModBUS protocol /SNMP Optional : Ethernet, GPRS, remote control, 3G, 4G, Websupervisor, SMS, E-mails

## M80, transfer of information



The M80 is a dual-function control unit. It can be used as a basic terminal block for connecting a control box and as an instrument panel with a direct read facility, with displays giving a global view of your generating set's basic parameters.

Offers the following functions:

Engine parameters: tachometer, working hours counter, coolant temperature indicator, oil pressure indicator, emergency stop button, customer connection terminal block, CE.